

Primer M 100



for non-absorbent surfaces

For pre-treating non-absorbent metal surfaces (aluminium, steel, stainless steel, brass, copper, zinc, tinplate), plastics (ABS, rigid PVC, PA 6.6, FRP, SMC, PUR), lacquered surfaces, enamel, ceramic, and glass.

Technical Data

Base	Synthetic resin, with solvents
Density of the mixture	0,79 g/cm ³
Consumption per m ²	20 -40 ml
Storage stability	12 months
Processing temperature	+10 to +25 °C
Application of the adhesive latest after	24 h
Colour	Colourless, transparent
IMPA-Code	812982

Suitable for:

- WEICON Urethane
- WEICON Easy-Mix PU 90 und PU 240
- WEICON One-Component Adhesives and Sealants (except Silicones)

Surface pre-treatment

The surfaces to be treated must be dry, clean, and free of dust and grease (e.g. WEICON Surface Cleaner).

Processing

Shake well before use, then apply a thin layer with a clean cloth. Recommended evaporation time:

Primer M 100: minimum 10 minutes, max. 24 hours

Primer K 200: minimum 10 minutes, max. 24 Hours

Primer S 300: minimum 60 minutes, max. 4 hours

Primer P 400: minimum 10 minutes, max. 1 hour

Primer E 500: minimum 60 minutes, max. 8 hours

The following bonding process should be done within the time period mentioned above. Please respect the minimum evaporation time. After a longer storage time or soiling in the meantime, clean again the bonding surfaces and apply again the primer. For unknown material types it is necessary to test suitability and compatibility.

Storage

When unopened and stored in a normal climate (+23°C and 50 % rel. humidity), WEICON Primer have a shelf life of 9 - 12 months, depending on the type.

Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes:

13550125 Primer M 100 250 ml

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON GmbH & Co. KG
(Headquarters)
Germany
phone +49 (0) 251 9322 0
info@weicon.de
www.weicon.de

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae
www.weicon.ae

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.
Turkey
phone +90 (0) 212 465 33 65
info@weicon.com.tr
www.weicon.com.tr

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com
www.weicon.com.ro

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za
www.weicon.co.za

WEICON South East Asia Pte Ltd
Singapore
phone (+65) 6710 7671
info@weicon.com.sg
www.weicon.com.sg

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz
www.weicon.cz

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es
www.weicon.es

WEICON Italia S.r.l.
Italy
phone (+39) 0102924871
info@weicon.it
www.weicon.it